

COMPRESSED AIR RECEIVERS

HAZARD	Satisfactory	Needs Attention	Target Date of Correction	Date Corrected
Is the total relieving capacity of the safety valve capable of preventing pressure in the receiver from exceeding the maximum allowable working pressure of the receiver by more than 10%?				
Is every air receiver provided with a drain pipe and valve at the lowest point for the removal of accumulated oil and water?				
Are compressed air receivers periodically drained of moisture and oil?				
Does each compressed air receiver have an inspection opening for internal inspections?				
Are all receivers periodically inspected externally for corrosion, dents, etc.?				
Are all safety valves tested frequently and at regular intervals to determine whether they are in good operating condition?				
Is each compressed air receiver inspected internally at least once a year by a qualified inspector?				
Are the external surfaces of air receivers kept free of oil and dust accumulation?				
Is the inlet of air receivers and piping systems kept free of accumulated oil and carbonaceous materials?				
Have all the following safety procedures been established for the internal inspection of air receivers?				
All starting and control equipment tagged and locked-out?				
The air pressure released from the vessel?				
Externally bolted manhole covers first pried loose from their seats before entirely removing all bolts or nuts?				
<div style="display: flex; justify-content: space-between; margin-top: 20px;"> _____ _____ </div> <div style="display: flex; justify-content: space-between; margin-top: 5px;"> Name Date </div>				

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All manhold covers removed to improve ventilation?				
Tank atmosphere tested for oxygen and carbon monoxide concentrations & toxic, flammable, or combustible gasses & vapors before employees are permitted to enter the tank?				
If hazardous atmosphere is present, is respiratory equipment required to be used? (supplied-air type)				
Are employees entering the tank required to be equipped with a lifeline, and a safety watcher positioned at the tank openings?				
Are employees required to wear proper eye, face, hand, and foot protection to prevent injuries?				
Are portable electric lamps or tools, used inside the tank explosion-proof and grounded?				
After cleaning, is the inside inspected for loose scale, wiping rags, tools, or pieces of lint?				
Are new gaskets placed on the manhold covers?				
Is every receiver equipped with a pressure gauge and with one or more automatic, spring-loaded safety valves?				
Is there a current operating permit issued by the Division of Occupational Safety and Health?				

Name Date